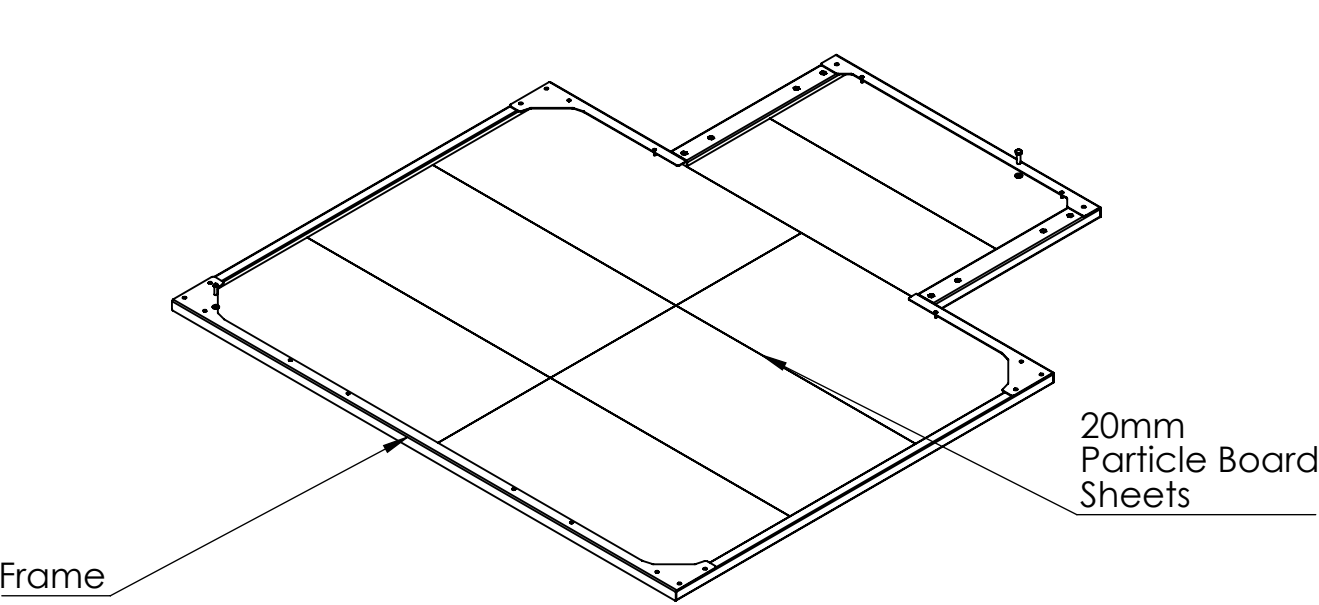
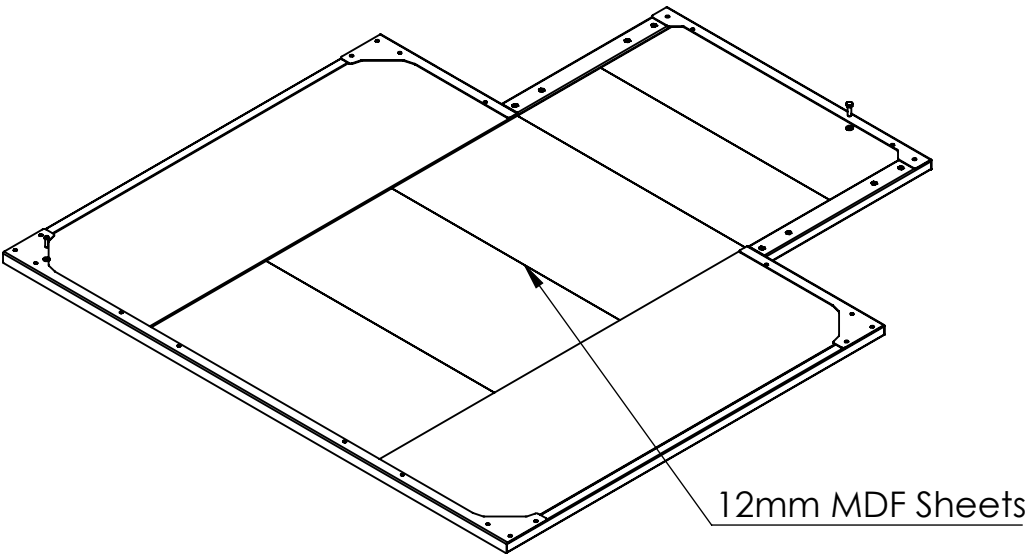


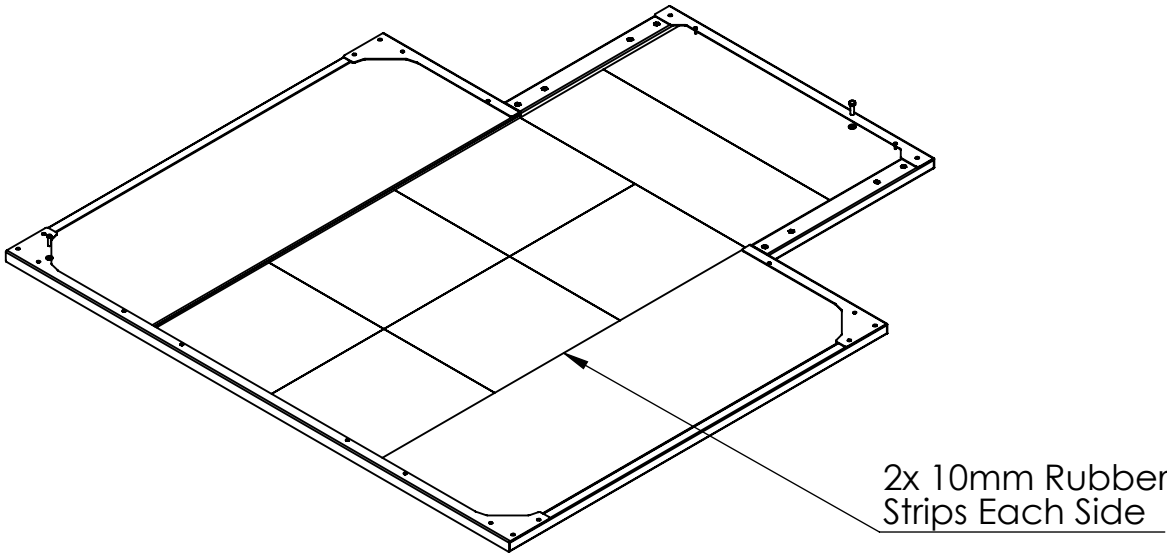
Step 1. Lay out platform/ cage base frame, bolt together loosely and lay particle board inside as shown. Reference your provided platform assembly documentation for your exact size platform in front of the cage.



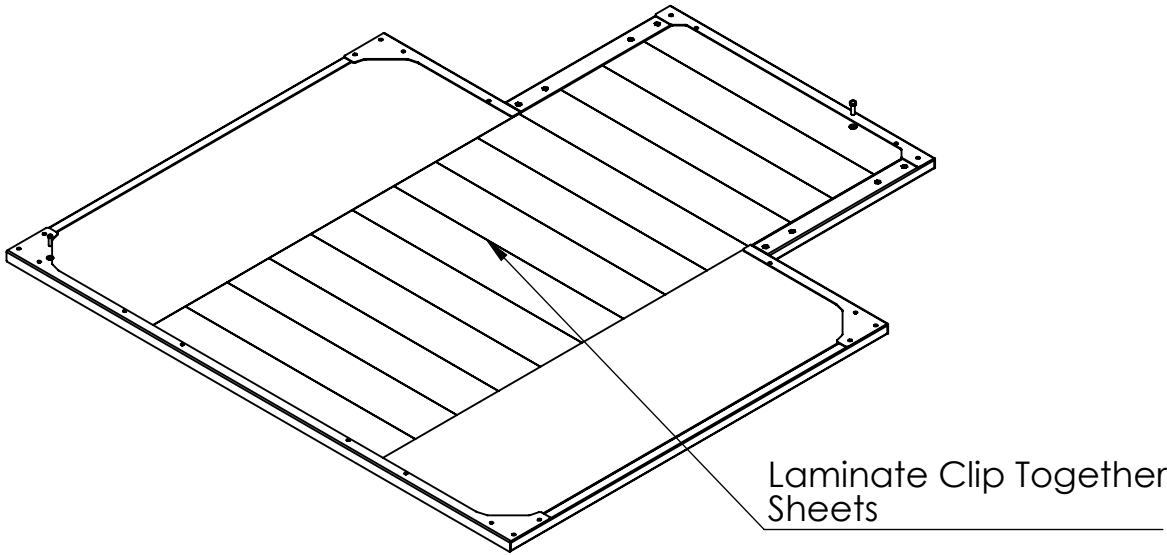
Step 3. Lay the MDF sheets down th emiddle as shown




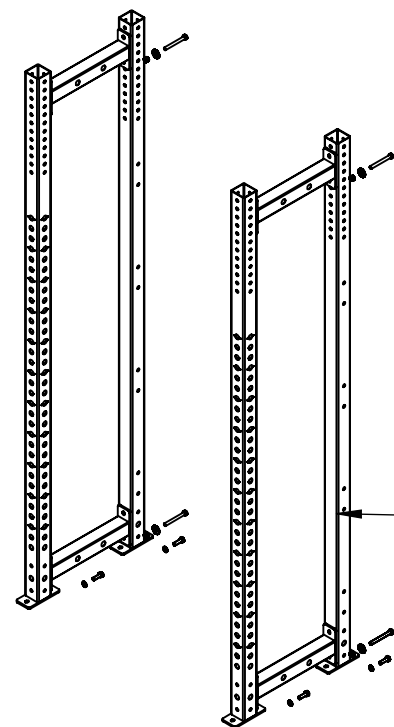
Step 2. Lay the 2x 10mm rubber strips down each side as shown



Step 4. Lay the laminate sheets down over the MDF, locking them together as you go. You will need to loosen the back brace to slide the last piece in.

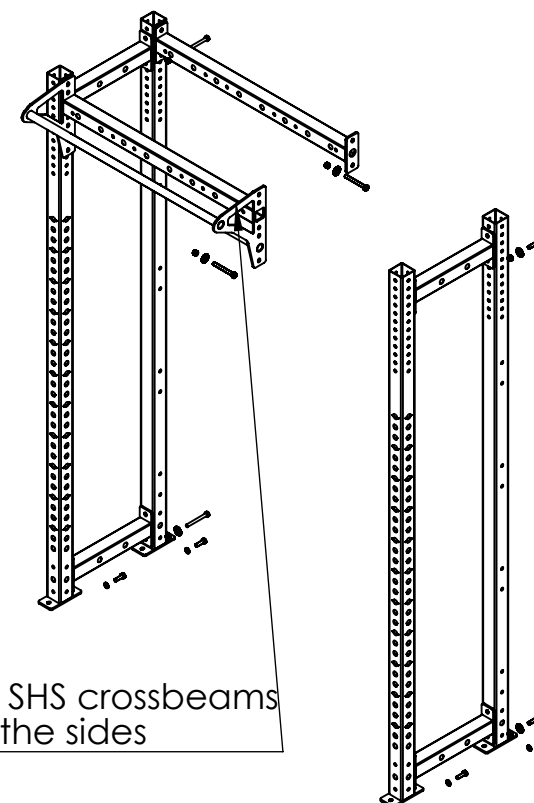


Process Specific Tolerances	GENERAL TOLERANCE UNLESS SPECIFIED ISO 2768 - MK		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETRES		DO NOT SCALE DRAWING				DESCRIPTION:		
	LINEAR DIMENSIONS			NAME	DATE	Material:			Part 1. Half Cage with Platform		
	Laser Sheet ±0.25	0.5<t≤3 ±0.1	DRFT'D			Weight:					
	Laser RHS ±0.3	3<t≤6 ±0.1	DRAWN								
	Machined ±0.2	6<t≤30 ±0.2	CHK'D			Finish:					
	Saw Cut +0/-2	30<t≤120 ±0.3	APPV'D								
	Saw Cut +0/-2	120<t≤400 ±0.5	CURRENT REVISION:			MAX QTY PER PALLET:					
	General Fabrication ±0.5	400<t≤1000 ±0.8							PRODUCT ID:		
		1000<t≤2000 ±1.2				SCALE:1:25					
ANGULAR DIMENSIONS		DATE CREATED: Wednesday, 7 June 2017			DEBUR AND BREAK SHARP EDGES				SHEET 1 OF 2		A3
±10 1° 10<t≤50 ±30' 50<t≤120 ±20' 120<t≤400 ±10' 400<t≤5' ±5'											



Step 5. Assemble the two sides of the cage (as shown) with them laying down on the ground

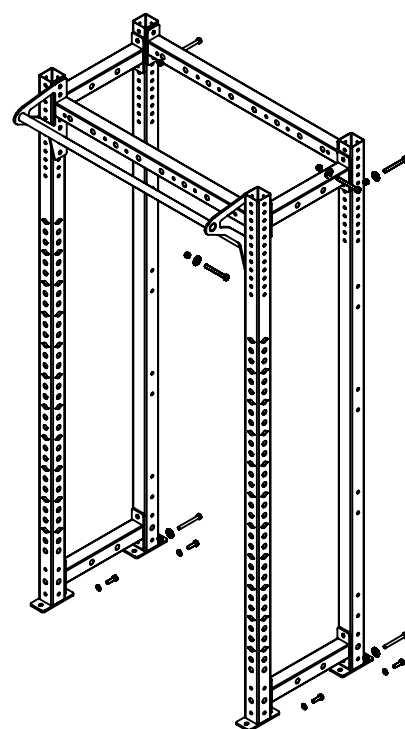
Each Side Contains;  
1x upright  
1x storage upright  
2x 450 braces



Tri and SHS crossbeams to join the sides

Step 6. While still laying the sides, bolt the two crossbeams (as shown) to one side of the cage

Step 7. Stand the two sides up such that the crossbeams touch the other side, and bolt the sides together

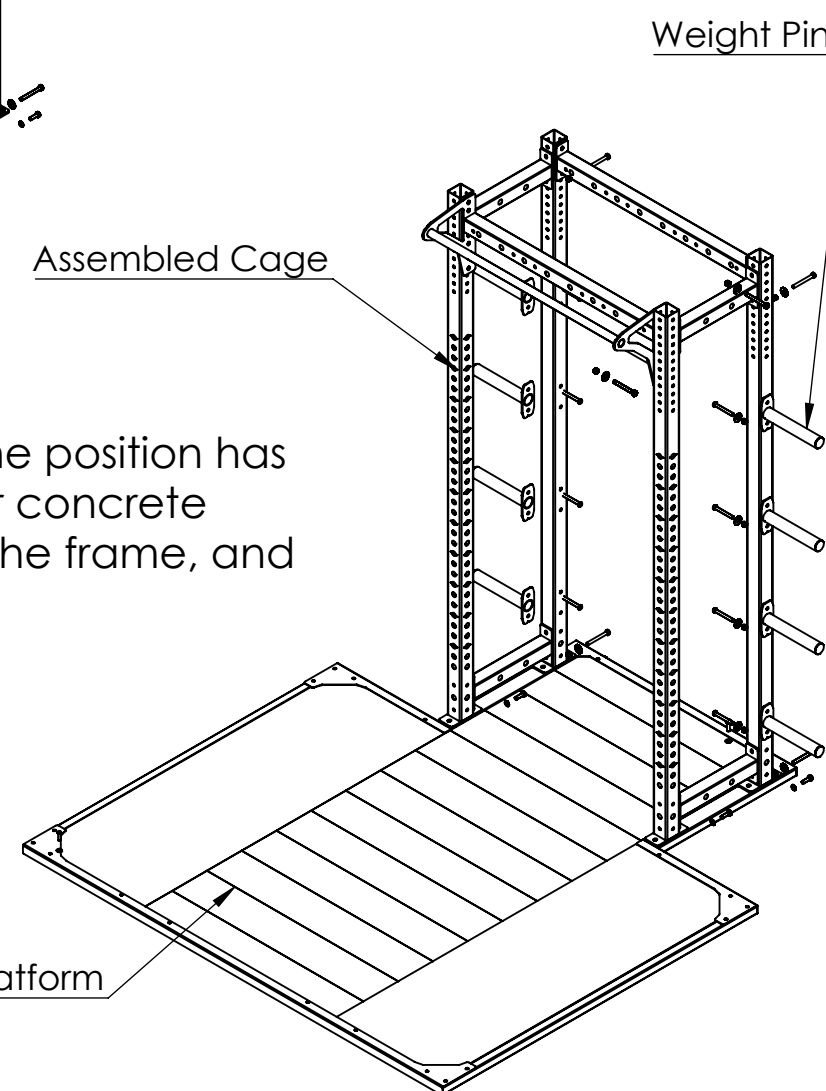


Step 8. Move the cage on top of the platform and bolt it down in to the threaded holes first.

Once the cage is secure, square and the position has been crosschecked, drill holes in to your concrete through the remaining empty holes on the frame, and secure the dynabolts.

Finish by bolting the weight pins on to the sides of the storage uprights.

Check all bolts are tight and fix countersunk black screws in to countersunk holes in platform frame




Assembled Cage

Weight Pins

Assembled platform



Process Specific Tolerances  Laser Sheet    ±0.25  Laser RHS    ±0.3  Machined    ±0.2  Saw Cut    +0/-2  General Fabrication ±0.5	GENERAL TOLERANCE UNLESS SPECIFIED ISO 2768 - MK  LINEAR DIMENSIONS  0.5<t 3                    ±0.1 3<t<6                    ±0.1 6<t<30                   ±0.2 30<t<120               ±0.3 120<t<400              ±0.5 400<t<1000            ±0.8 1000<t<2000          ±1.2  ANGULAR DIMENSIONS  t 10 1° 10<t 50 ±30' 50<t 120 ±20' 120<t 400 ±10' 400<t ±5'	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETRES		DO NOT SCALE DRAWING				DESCRIPTION:  Part 2. Half Cage with Platform		
			NAME	DATE	Material:					
		DRFT'D								
		DRAWN			Weight:					
		CHK'D								
		APPV'D			Finish:					
		CURRENT REVISION:								
					MAX QTY PER PALLET:					
		DATE CREATED: Wednesday, 7 June 2017						DEBUR AND BREAK SHARP EDGES		
					SCALE:1:30			SHEET 2 OF 2		A3